1. Adjustable Rotary Cutter has been pre-set at factory. Please test on material to make sure blade is correct and has not changed position. Always rotate in a clockwise motion. Cutting size is 2 5/8” dia. for a 2 1/4” button and 3 1/2” for a 3” button. Correct location is marked by black dots. **CAUTION SHARP BLADE.** Please refer to 998 general instructions for changing of blade.

2. Model #913 MM and #9014 Mini Button Machines are designed to assemble metal buttons using light weight graphic/ computer paper and photo paper only. It is not equipped to assemble a heavier weight paper.

3. Your machine has been fully tested at our factory and should perform well. If problems occur due to damage during shipping or improper use please call for assistance. **Any attempt to disassemble the machine voids the limited warranty.**
OPERATING INSTRUCTIONS

CUTTING OF MATERIAL
Place your printed material on the glass cutting base. Center the pre-set #998 Rotary Cutter on the material. Place left hand on top of center tube and right fingers on end of cutter arm. Rotate arm clockwise with downward pressure one full time around. Please note that 1/4" around outside of material will be crimped.

ASSEMBLY OF BUTTON

1. Place one outer shell face up in step 1 of die followed by cut material and then one mylar cover.
   *Make sure only one outer shell and mylar are used per button.

2. Slide step 1 die to right under main assembly unit.

3. Hold front of base and pull handle forward pressing firmly. The button will remain in the assembly unit as handle is released.

4. Place one pin back in step 2 die with safety pin down. Make sure pin is parallel to front.

5. Slide die to left under assembly unit.

6. Hold front of base and pull handle forward and apply pressure for crimping action.

7. Slide die to right and remove the finished button.

Note: If mylar is not completely crimped around shell then more pressure is needed during steps 3 & 6.